

JUN 21 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-564-011
Job Sheet 178908



Part No: D205-564-011

Job Qty: 4 ea

Part Name: Bell Medium Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV I SHEET 27 IPP F 00.01.20 Changed pick list, MPP 2019, CHG006 EC IPP Rev:G 06-08-28 As per Rev E JLM IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC IPP Rev:I 08-10-01 New Manufacturing Method JLM Verf By:EC IPP REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 04 2018
110	Packaging	4 pcs	6/29/18	6/29/18	0.00	0.00	Packaging1-2		JUL 04 2018
120	QC	4 pcs	6/29/18	6/29/18	0.00	0.00	QC4		
130	Packaging	4 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1		
135	DC	4 pcs	6/29/18	6/29/18	0.00	0.00	DC		
140	QC21-FG	4 Ea	6/29/18	6/29/18	0.00	0.00	QC21		JUL 06 2018

Part Op 130 - Identify and pack for shipping as per PPP D205-564-011 LOCATION: FG015
Descriptions: 135 - Photocopy blue file and type labels per PPP D205-564-011 CHG009

1x sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	80 Ea (20 ea)	90-Start up Operation	
D2274	Radius Block	80 Ea (20 ea)	90-Start up Operation	
D2521	Individual Bearpaw	8 Ea (2 ea)	90-Start up Operation	
D2529	Washer	80 Ea (20 ea)	90-Start up Operation	
D3544-041	Clamp	16 Ea (4 ea)	90-Start up Operation	
D4060-1	Ski Clamp, Top	32 Ea (8 ea)	90-Start up Operation	
D4061-1	Ski Cushion	32 Ea (8 ea)	90-Start up Operation	
MS21042L4	Nut	80 Ea (20 ea)	90-Start up Operation	
NAS1149D0463J	Washer	80 Ea (20 ea)	90-Start up Operation	

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DART
AEROSPACE

Job No: D205-564-011
Job Sheet: 178908
Material No/Date: 3009104
Revision:
Inspector:
Exp. Date:
Instructions:

Date: 07/04/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	80	289	0
	D2274	80	251	0
	D2521	8	9	0
	D2529	80	1,837	0
	D3544-041	16	13	0
	D4060-1	32	52	0
	D4061-1	32	322	0
	MS21042L4	80	2,959	0
	NAS1149D0463J	80	5,122	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004174	S088536	AN4-15A	Bolt	s083012	OVER003	80
004174	S088526	D2274	Radius Block	s067935	ST006	80
004174	S088525	D2529	Washer	s035698	ST008	80
004174	S061532	D3544-041	Clamp	F156205	ST542	13
004174	S054613	D4060-1	Ski Clamp, Top	S054612	ST542	9
004174	S072745	D4060-1	Ski Clamp, Top	S072744	ST542	19
004174	S088651	D4060-1	Ski Clamp, Top	s061541	ST542	4
004174	S060393	D4061-1	Ski Cushion	f153230	ST544	8
004174	S088638	D4061-1	Ski Cushion	f153230	ST544	24
004174	S088506	MS21042L4	Nut	s075983	ST303	80
004174	S088501	NAS1149D0463J	Washer	s067900	ST263	80

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

- D2521 5067601 - 8

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- D3544-041 5083919 - 3

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Description: BEARPAW INSTALLATION

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

5.0 PARTS LISTS

Note: Additional fasteners may be included depending on the configuration being installed.

5.1 Parts List Bearpaw Installation

(For Skidtubes equipped with Standard Wearplates)

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	36	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	SKI FWD SECTION
	2	2	D3795-3	SKI MID SECTION
	2	2	D3796-041	FWD WEARPLATE
	2	2	D3796-043	AFT WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	NAS1149D0463J	WASHERS (OR AN960JD416)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

5.2 Parts List Bearpaw Installation

(For Skidtubes equipped with Standard and Training Wearplates)

Qty -111	Part Number	Description
X	D205-564-111	BEARPAW INSTALLATION
20	D2274	RADIUS BLOCK
20	D2529	WASHER
4	D3544-041	CLAMP
6	D4060-7	CLAMP
2	D4060-9	AFT BEARPAW CLAMP
8	D4061-1	CUSHION
2	D5423-1	BEARPAW
16	AN4-20A	BOLT
20	AN4-22A	BOLT
20	NAS1149D0463J	WASHERS (OR AN960JD416)
20	MS21042L4	NUT (OR MS21042-4)